

## ▲ The Building | MACHINING



### THE BUILDING

Our manufacturing plant is erected on a piece of land of 1,000 m<sup>2</sup> covered divided in the following parts:

#### ▲ Industrial bay

It is utilized for the machining processes with a roofed surface area of 900 m<sup>2</sup> and lodges 2 travelling cranes of 5 tons each and covered area.

#### ▲ Offices, dressing rooms and quality control laboratory

This module is constructed in independent form, with flat reinforced concrete structure, walls of closings and vertical rubblework splitters. The surface covered with this area is of 100 m<sup>2</sup>.



### INFORMATION RESOURCES

Our complexes and advanced computer science systems of ERP (Enterprise Resource Planning) and MRP (Material Resource Planning) are interconnected between the Foundry and the Machining Plant thus we can calculate and to plan the levels of production of all the areas thus to give a better service to the client, doing is transparent our daily work.

For it we used the same extranet in all the sectors of the plant from where the clients can follow the orders realized through our put job stream the service of the quality and continuous improvement of processes.



### PRODUCTION FACILITIES

Our company owns a productive installed capacity able to mechanize everything what it leaves the smelting plant.

This is realised through the following machinery:

- 1 Lathe Wing L2660 D800xL1400 mm.
- 1 Lathe Wing T2680A D900x2000 mm.
- 1 Lathe Turri T250 D800x1800 mm.
- 1 Lathe Turri T220 D500xL1600 mm.
- 1 Lathe Travis T3880 D900x2200 mm.
- 1 Boring GLP70 700x2000 mm.
- 1 Milling Argo 5VH 900x1300 mm.
- 1 Milling Argo 25 600x1200 mm.
- 1 Milling Tos 651 2000x2000 mm.
- 1 Sharper Fiami L350 mm.
- 1 Punch Radial Travis Z3032 L1000 mm.
- 1 Punch Ibarria B90P L2400 mm.
- 1 Grinding Tangencial 700x1200 mm.
- 1 Mortising Aidal L350 mm.
- 1 Saw mecánico L450 mm.
- 1 Guillotine L500mm.
- 1 Blande D500 mm.
- 1 Table of measurement 800x800 mm.
- 1 Hydrocopying para Winch Turri T250 / T220.
- Equipment and toolbox for completions and maintenances.

